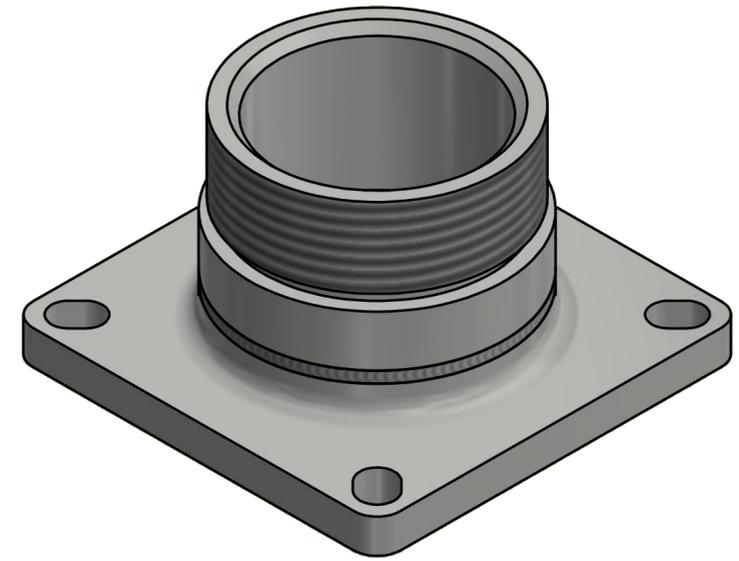
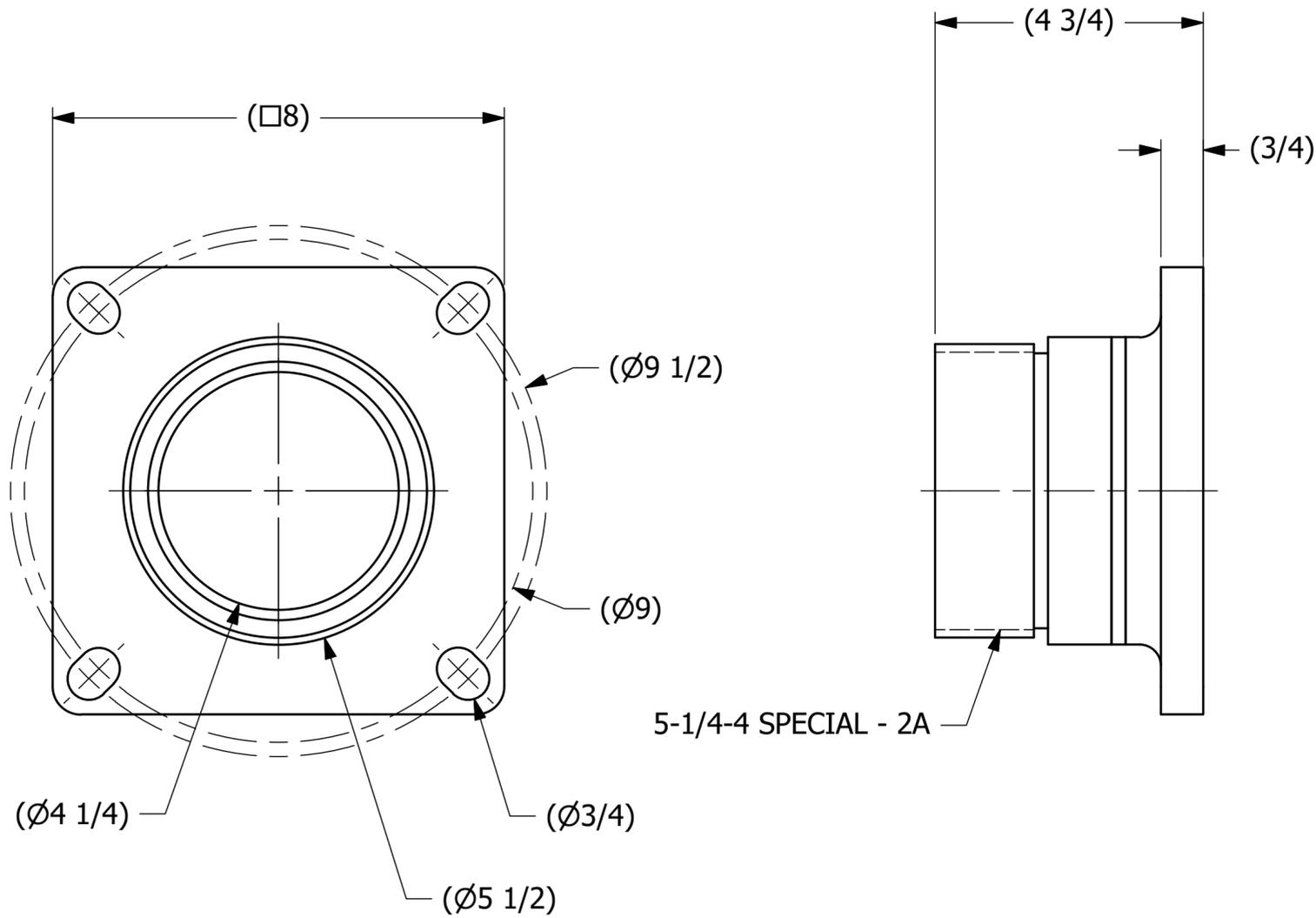


SALES DRAWING SALES DRAWING

SALES DRAWING SALES DRAWING



ISOMETRIC VIEW

NOTE:
THREADS CONFORM TO FIGURE E18 OF THE AAR TANK CAR MANUAL.

REV	BY	DATE	DESCRIPTION
D	TAK	3-19-19	Q-2.14 WAS QAP5A-1; Q-2.15.7 WAS QAP4C-1; UPDATED WELD PROCEDURE, SURFACE FINISH, & TESTING NOTES
C	REH	10-25-11	UPDATED HEAT/LOT NOTE
B	CHL	1-8-10	UPDATED NOTES & BOM W/C27946 & C27950
A	BRG	1-8-09	UPDATED NOTES & SURFACE SYMBOLS

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGLE: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.</small>	DRAWN BY:	PJG
	CHECKED BY:	KRSJ
	PROTOTYPE BY:	PJG
	PROTOTYPE DATE:	10/23/2001
	APPROVED FOR PRODUCTION BY:	KRSJ
	PRODUCTION DATE:	10/23/2001

SALCO PRODUCTS, INC.		
PART NAME: BOTTOM OUTLET NOZZLE 4"		
MATERIAL: SEE BOM		
PROJECT #:	SHEET #:	SCALE:
010627	1 OF 1	1:2
DRAWING #:	PART #:	
C16315	TC4DLJWMSS	